

Inside you will find many helpful hints on how to use and maintain your air conditioner properly. Just a little preventative care on your part can save you a great deal of time and money over the life of your air conditioner. Before operating this product, please read the instructions carefully and save this manual for future use.

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NOTE

The rating data indicated on the energy label is based on the testing condition of installing the un-extended air exhaust duct without adaptor A & B (The duct and the adaptor A & B are listed in the accessories chart of the Instruction Manual).

When using this air conditioner in the European countries, the following information must be followed:

DISPOSAL: Do not dispose this product as unsorted municipal waste. Separate collection of such waste for special treatment is necessary.

It is prohibited to dispose of this appliance in domestic household waste.

For disposal, there are several possibilities:

- A) The municipality has established collection systems, where electronic waste can be disposed of at least free of charge to the user.
- B) When buying a new product, the retailer will take back the old product at least free of charge.
- C) The manufacture will take back the old appliance for disposal at least free of charge to the user.
- D) As old products contain valuable resources, they can be sold to scrap metal dealers.

Negligent disposal of waste in forests and landscapes endangers your health when hazardous substances leak into the ground-water and find their way into the food chain.



SAFETY PRECAUTIONS

Safety rules

To prevent injury to the user or other people and property damage, the following instructions must be followed. Incorrect operation due to ignoring of instructions may cause harm or damage.

| Always do this | Never do this |
|--|---|
| Your air conditioner should be used in such a way that it is protected from moisture. e.g. condensation, splashed water, etc. Do not place or store your air conditioner where it can fall or be pulled into water or any other liquid. Unplug immediately. Always transport your air conditioner in a vertical position and stand on a stable, level surface during use. Turn off the product when not in use. Always contact a qualified person to carry out repairs. If the supply cord is damaged it must be repaired by a qualified repairer. Keep an air path of at least 0.98ft all around the unit from walls, furniture and curtains. If the air conditioner is knocked over during use, turn off the unit and unplug from the mains supply immediately. | Do not operate your air conditioner in a wet room such as a bathroom or laundry room. Do not touch the unit with wet or damp hands or when barefoot. Do not press the buttons on the control panel with anything other than your fingers. Do not remove any fixed covers. Never use this appliance if it is not working properly, or if it has been dropped or damaged. Never use the plug to start and stop the unit. Always use the switch on the control panel. Do not cover or obstruct the inlet or outlet grilles. Do not use hazardous chemicals to clean or come into contact with the unit. Do not use the unit in the presence of inflammable substances or vapour such as alcohol, insecticides, petrol, and etc. Do not use this product for functions other than those described in this instruction manual. |

Energy Save

- Use the unit in the recommended room size.
- Locate the unit where furniture cannot obstruct the air flow.
- Keep blinds/curtains closed during the sunniest part of the day.
- Keep the filters clean.
- Keep doors and windows closed to keep cool air in and warm air out.

Operating condition

The air conditioner must be operated within the temperature range indicated below:

| MODE | ROOM TEMPERATURE |
|----------------------------|-----------------------|
| COOL | 17°C(62°F)~35°C(95°F) |
| DRY | 13°C(55°F)~35°C(95°F) |
| HEAT(heat pump type) | 5°C(41°F)~30°C(88°F) |
| HEAT(electrical heat type) | ≼30°C/88°F |

Suggested tools for window kit installation

- 1. Screwdriver(medium size Phillips)
- 2. Tape measure or ruler
- 3. Knife or scissors
- 4. Saw(In the event that the window kit needs to be cut down in size because the window is too narrow for direct installation)



A WARNING For your safety

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Avoid fire hazard or electric shock. Do not use an extension cord or an adaptor plug. Do not remove any prong from the power cord.

A WARNING Electrical Information

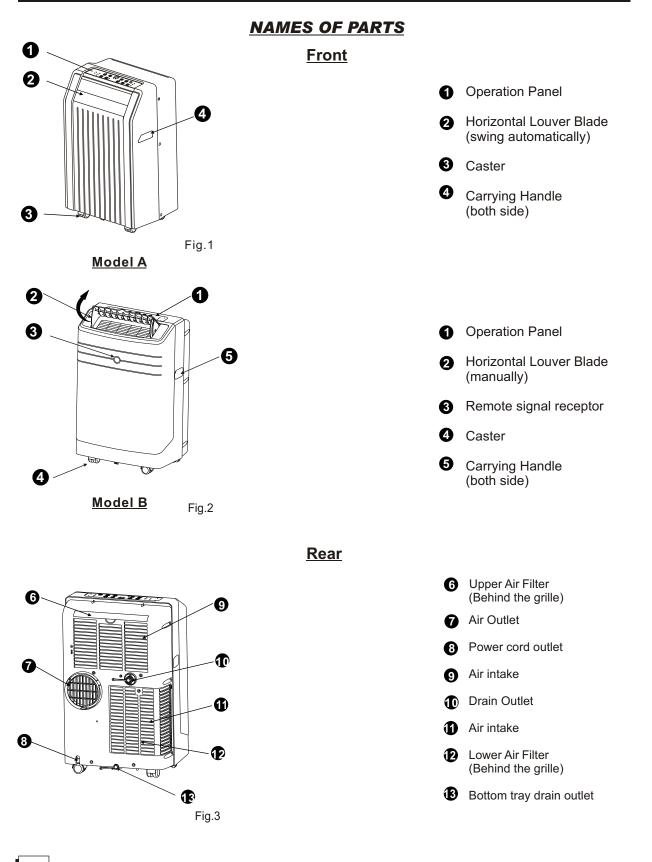
- Be sure the electrical service is adequate for the model you have chosen. This information can be found on the serial plate, which is located on the side of the cabinet and behind the grille.
- Be sure the air conditioner is properly grounded. To minimize shock and fire hazards, proper grounding is important. The power cord is equipped with a three-prong grounding plug for protection against shock hazards.
- Your air conditioner must be used in a properly grounded wall receptacle. If the wall receptacle you intend to use is not adequately grounded or protected by a time delay fuse or circuit breaker, have a qualified electrician install the proper receptacle.
- Ensure the receptacle is accessible after the unit installation.

Accessories

| PARTS : | PARTS NAME : | QUANTITY : |
|------------|--|------------|
| | Exhaust hose and Adaptor B(flat mouth) | 1 set |
| \bigcirc | Adaptor B(round mouth) (※) | 1 set |
| - C | Wall Exhaust Adaptor A(🗙) | 1 pc |
| | Expansion Plug and wooden screw(※) | 4/ pc |
| | Window Slider Kit and bolt | 1 set |
| | Foam seal | 3/рс |
| | Remote Controller and Battery (For remote control models only) | 1set |
| | Drain hose | 1рс |

NOTE: Optional parts(*), some models without.

• Check all the accessories are included in the package and please refer to the installation instructions for their usage.

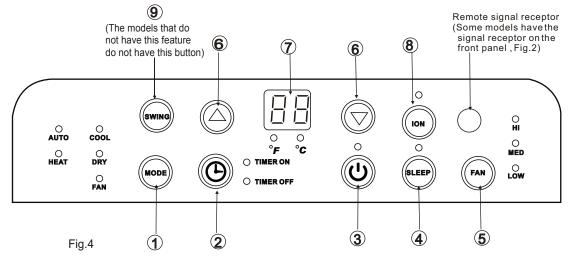


ELECTRONIC CONTROL OPERATING INSTRUCTIONS

Before you begin, thoroughly familiarize yourself with the control panel and remote controller and all its functions, then follow the symbol for the functions you desire.

The unit can be controlled by the unit control panel alone or with the remote controller. NOTE: This manual does not include Remote Controller Operations, see the <<Remote Controller Instruction>> packed with the unit for details.

OPERATION PANEL OF THE AIR CONDITIONER



MODE select button

Selects the appropriate operating mode. Each time you press the button, a mode is selected in a sequence that goes from AUTO, COOL, DRY, FAN and HEAT(Not available in cooling-only models). The mode indicator light illuminates under the different mode settings Fig.4.

O TIMER button

Used to initiate the AUTO ON start time and AUTO OFF stop time program, in conjunction with the $\triangle \& \bigtriangledown$ buttons.

OWER button

Power switch on/off.

SLEEP button

Used to initiate the SLEEP operation.

G FAN button

Control the fan speed. Press to select the fan speed in four steps-LOW, MED, HI and AUTO. The fan speed indicator light illuminates under different fan settings except AUTO speed. When AUTO fan speed is selected, all the fan indicator lights turn dark.

\bigcirc UP(\triangle) and DOWN(\bigtriangledown) button

Used to adjust (increasing/decreasing) temperature settings(1°C/2°F increments) in a range of 17°C(62°F) to 30°C(88°F) or the TIMER setting in a range of 0~24hrs.. **NOTE:** The control is capable of displaying temperature in degrees Fahrenheit or degrees Celsius. To convert from one to the other, press and hold the Up and Down buttons at the same time, for 3 seconds.

1 LED Display

Shows the set temperature in "°C" or "°F" and the Auto-timer settings. While on DRY and FAN modes, it shows the room temperature.

Error codes:

- *E1-* Room temperature sensor error-Unplug the unit and plug it back in. If error repeats, call for service.
- *E2-* Evaporator temperature sensor error-Unplug the unit and plug it back in. If error repeats, call for service.
- *E4-* Display panel communication error-Unplug the unit and plug it back in. If error repeats, call for service.
- *P1-* Bottom tray is full Connect the drain hose and drain the collected water away. If error repeats, call for service.

OPERATING INSTRUCTIONS

O ION button(optional)

Press the ION button, the ion generator is energized and will help to remove pollen and impurities from the air, and trap them in the filter. Press again to stop.

() SWING button

(Applicable to the models with auto swing feature only) When the operation is ON, pressing the SWING button can stop the louver at the desired angle. The louver swing up to an angle of 6° for each press. Press the button for more than 2 seconds to initiate the auto swing feature.

Operating Instructions

COOL operation

- Press the "MODE" button until the "COOL" indicator light comes on.
- Press the ADJUST buttons "▲" or "▼" to select your desired room temperature. The temperature can be set within a range of 17°C-30°C/62°F-88°F.
- Press the "FAN SPEED" button to choose the fan speed.

HEAT operation (Not available in cooling-only models)

- Press the "MODE" button until the "HEAT" indicator light comes on.
- Press the ADJUST buttons "▲" or "▼" to select your desired room temperature. The temperature can be set within a range of 17°C-30°C/62°F-88°F.
- Press the "FAN SPEED" button to choose the fan speed. For some models, the fan speed can not be adjusted under HEAT mode.

DRY operation

- Press the "MODE" button until the "DRY" indicator light comes on.
- In this mode, you cannot select a fan speed or adjust the temperature. The fan motor operates at LOW speed.
- Keep windows and doors closed for the best dehumidifying effect.
- Do not put the duct to window.

AUTO operation

 When you set the air conditioner in AUTO mode, it will automatically select cooling,heating (Not available in cooling-only models), or fan only operation depending on what temperature you have selected and the room temperature.

- The air conditioner will control room temperature automatically around the temperature point set by you.
- Under AUTO mode, you can not select the fan speed.

FAN operation

- Press the "MODE" button until the "FAN" indicator light comes on.
- Press the "FAN SPEED" button to choose the fan speed. The temperature cannot be adjusted.
- Do not put the duct to window.

TIMER operation

- To initiate the AUTO STOP program, while the TIMER ON is displayed, press the TIMER button again so that the TIMER OFF indicator light illuminates.
- To initiate the AUTO START program, first press the Timer button which illuminates the TIMER ON indicator.
- Press or hold the UP or DOWN button to change the Auto time by 0.5 hour increments, up to 10 hours, then at 1 hour increments up to 24 hours. The control will count down the time remaining until start.
- The selected time will register in 5 second and the system will automatically revert back to display the previous temperature setting.
- Turning the unit ON or OFF at any time or adjusting the timer setting to 0.0 will cancel the Auto Start/ Stop timed program.
- When the malfunction (E1 or E2) occurs, the Auto Start/Stop timed program will also be cancelled.

SLEEP operation

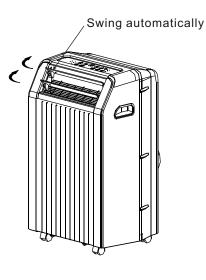
Press this button and the selected temperature

will increase (cooling) or decrease(heating) by $1^{\circ}C/2^{\circ}F$ after 30 minutes.The temperature will then increase(cooling) or decrease (heating) by another $1^{\circ}C/2^{\circ}F$ after an additional 30 minutes. This new temperature will be maintained for 7 hours before it returns to the originally selected temperature. This ends the Sleep mode and the unit will continue to operate as originally programmed.

NOTE: This feature is unavailable under FAN or DRY mode.

Adjust manually







Other features

<u>Power Outage</u>

In the case of a power outage or interruption, the unit will automatically re-start after the power is restored.

Wait 3 minutes before resuming operation

After the unit has stopped, it can not restart operation in the first 3 minutes. This is to protect the unit. Operation will automatically start after 3 minutes.

Self-evaporate System

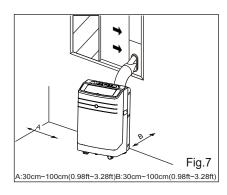
Condensation is all reused to improve performance and reduce energy consumption, and the unit is a bucket free design.

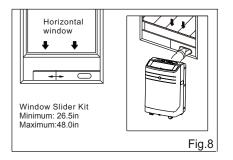
Air flow direction adjustment

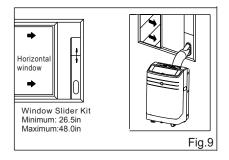
The louver can be adjusted manually or automatically according to the different models.

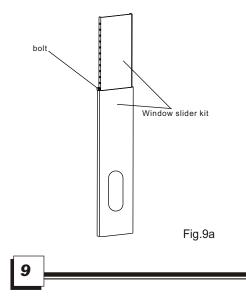
- Adjust the air flow direction manually (Fig.5):
- The louver can be set to the desired position manually. The max setting angle is about 60°. Please do not force to set at a larger angle.
- Do not place any heavy objects or other loads on the louver.Doing so will cause damage to the unit.
- Ensure the louver is fully opened under heating operation.
- Keep the louver fully opened during operation.
- Adjust the air flow direction automatically (Fig.6):
- When operation is ON, the louver opens fully. Use the SWING button on the remote controller can stop the louver at the desired angle.
- The louver move up to an angle of 6° for each press until it moves to a position which would affect the cooling or heating effect of the air conditioner, it will automatically change direction.
- If you keep pressing the SWING button more than 2 seconds, the auto swing feature will be activated. The louver swings as shown in Fig.6

INSTALLATION INSTRUCTIONS









INSTALLATION INSTRUCTIONS

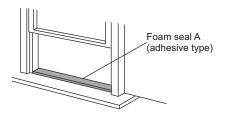
Location

- The air conditioner should be placed on a firm foundation to minimize noise and vibration. For safe and secure positioning, place the unit on a smooth, level floor strong enough to support the unit.
- The unit has casters to aid placement, but it should only be rolled on smooth, flat surfaces. Use caution when rolling on carpet surfaces. Do not attempt to roll the unit over objects.
- The unit must be placed within reach of a properly rated grounded socket.
- Never place any obstacles around the air inlet or outlet of the unit.
- Allow 0.98ft to 3.28ft of space between the unit and the wall to ensure efficient air-conditioning.
- Insulation tape may be required for a better fit in some case.

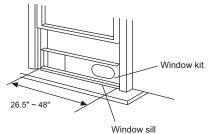
Window slider kit Installation

Your window slider kit has been designed to fit most standard "Vertical" and "horizontal" window applications, However, it may be necessary for you to improvise/modify some aspects of the installation procedures for certain types of window. Please refer to Fig. 8& Fig.9 for minimum and maximum window openings. Window slider kit can be fixed with a bolt (see Fig.9a).

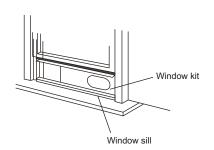
Note: If the window opening is less than the mentioned minimum length of the window slider kit, cut that one with a hole in it short to fit for the window opening. Do not cut out the hole in the window slider kit.













- 1. Cut the foam seal(adhesive type) to the proper length and attach it to the window sill. Fig.10
- Attach the window slider kit to the window sill. Adjust the length of the window slider kit according to the width of window, shorten and adjust the window kit if the width of window is less than 26.5 inches.
 Open the window sash and place the window slider kit on the window sill. Fig.11
- 3. Cut the foam seal(adhesive type) to the proper length and attach it on the top of the window. Show as in Fig.12
- 4. Close the window sash securely against the window.
- 5. Cut the foam seal to an appropriate length and sealing the open gap between the top window sash and outer window sash. Show as in Fig.13.

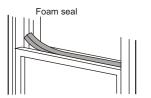


Fig.13

Fig.12

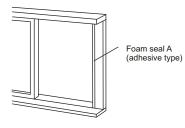
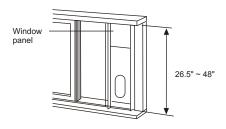


Fig.14





Installation in a sliding sash windows

- 1. Cut the foam seal(adhesive type) to the proper length and attach it to the window frame. See Fig.14.
- Attach the window slider kit to the window sill. Adjust the length of the window slider kit according to the width of window, shorten and adjust the window kit if the width of window is less than 26.5 inches.
 Open the window sash and place the window slider kit on the window sill. See Fig.15.
- 3. Cut the foam seal(adhesive type) to the proper length and attach it on the top of the window. Show as in Fig.16.
- 4. Close the sliding sash securely against the window.
- 5. Cut the foam seal to an appropriate length and sealing the open gap between the top window sash and outer window sash. Show as in Fig.17.





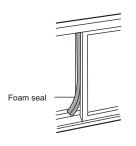
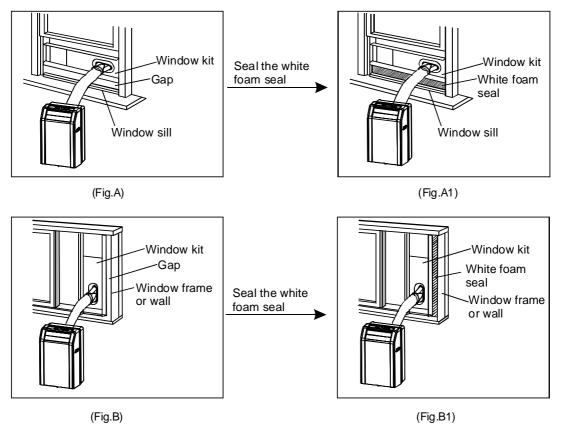


Fig.17

NOTE: Please seal the gap with white foam seal (supplied) between the window kit and the window sill when there is the gap between them as shown below:



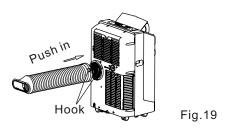
INSTALLATION INSTRUCTIONS

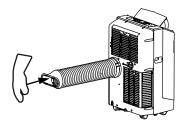
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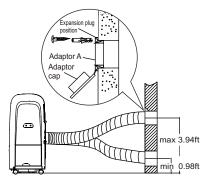
Fig.18a

Fig.18b

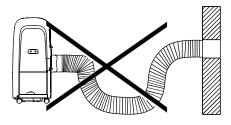














Exhaust hose installation:

The exhaust hose and adaptor must be installed or removed in accordance with the usage mode.

| COOL mode | Install |
|-------------------------|---------|
| FAN or DEHUMIDIIFY mode | Remove |

- 1. Install the window Exhaust adaptor B onto the exhaust hose as shown in Fig.18a. or Fig.18b. Refer to the previous pages for window kit installation.
- 2. Place the Exhaust hose over against the air outlet opening hook(See Fig.19) and flat the other end(See Fig.20) for quick installation.

The exhaust hose can be installed into the wall

(Not applicable to the units without adaptor A, expansion plugs and wooden screws of Accessories).

1. Prepare a hole in the wall. Install the wall Exhaust adaptor A onto the wall(outside) by using 4 expansion plugs and wooden screws, be sure to fix thoroughly. (See Fig.21)

2. Attach the "Exhaust hose" to wall Exhaust adaptor A.

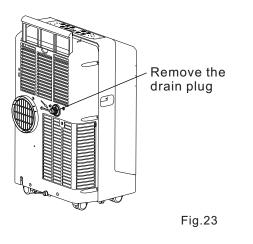
Note:

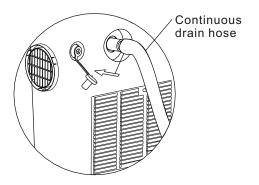
Cover the hole using the adaptor cap when not in use.

• The duct can be compressed or extended moderately according to the installation requirement, but it is desirable to keep the duct length to a minimum.

IMPORTANT:

DO NOT OVER BEND THE EXHAUST HOSE (SEE Fig.22)







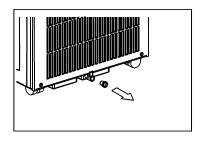
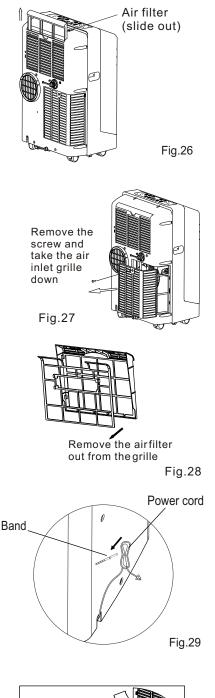


Fig.25

Water drainage:

- During dehumidifying modes, remove the drain plug from the back of the unit, install the drain connector(5/8" universal female mender) with 3/4" hose(locally purchased). For the models without drain connector, just attach the drain hose to the hole. Place the open end of the hose directly over the drain area in your basement floor. Please refer to Fig.23 & 24.
- When the water level of the bottom tray reaches a predetermined level, the unit beeps 8 times, the digital display area shows "P1". At this time the air conditioning/dehumidification process will immediately stop. However, the fan motor will continue to operate(this is normal).
 Carefully move the unit to a drain location, remove the bottom drain plug and let the water drain away(Fig.25). Restart the machine until the "P1" symbol disappears. If the error repeats, call for service.

CARE AND MAINTENANCE



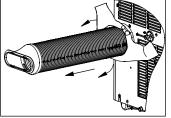


Fig.30

CARE AND MAINTENANCE

IMPORTANT:

- 1) Be sure to unplug the unit before cleaning or servicing.
- 2) Do not use gasoline, thinner or other chemicals to clean the unit.
- 3) Do not wash the unit directly under a tap or using a hose. It may cause electrical danger.
- 4) If the power cord is damaged, it should be repaired by manufacture or its agency.

1. Air filter

Clean the air filter at least once every two weeks to prevent inferior fan operation because of dust. Removal

This unit has two filters. Grasp the upper filter tab(Fig.26), pull the filter "out" then "up". Remove the lower filter by loosening the screw, taking down the air inlet grille, then removing the air filter as shown in Fig.27 & 28.

- <u>Cleaning</u>

Wash the air filter by immersing it gently in warm water (about $40^{\circ}C/104^{\circ}F$) with a neutral detergent. Rinse the filter and dry it in a shady place.

Mounting

Insert the upper air filter from upward after cleaning, attach the lower air filter on the air inlet grille, then install the grille by using the screw.

2. Unit enclosure

Use a lint-free cloth soaked with neutral detergent to clean the unit enclosure. Finished by a dry clean cloth.

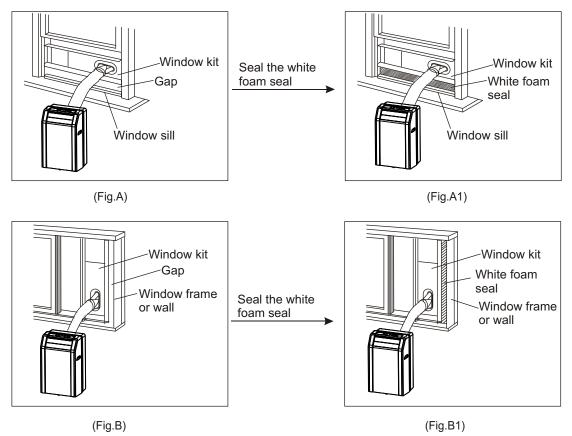
3. Unit idle for a long time

- Remove the rubber plug at the back of the unit and attach a hose to drain outlet. Place the open end of the hose directly over the drain area in your basement floor (See Fig.23 & 24).
- Remove the plug from the bottom drain outlet, all the water in the bottom tray will drain out (See Fig.25).
- Keep the appliance running on FAN mode for half a day in a warm room to dry the appliance inside and prevent mold forming.
- Stop the appliance and unplug it, wrapped the cord and bundle it with the tape(Fig.29). Remove the batteries from the remote controller.
- Clean the air filter and reinstall it.
- Unscrew the exhaust hose to the right or left and pull out for uninstallation(Fig.30), keep it safety, and cover the window(wall) hole with the adaptor cap.

TROUBLE SHOOTING

| TROUBLES | POSSIBLE CAUSES | SUGGEST REMEDIES |
|--------------------------------------|---|--|
| 1. Unit does not Start when | - P1 appears in the display window | Drain the water in the bottom tray. |
| Pressing on/off Button | - Room temperature is lower than the set temperature.(Cooling mode) | Reset the temperature. |
| | - The windows or doors in the room are not closed. | Make sure all the windows and doors are closed. |
| 2. Not cool enough | There are heat sources inside the room. | Remove the heat sources if possible. |
| | Exhaust air duct is not connected or blocked. | Connect the duct and make sure it can function properly. |
| | - Temperature setting is too high. | Decrease the set temperature. |
| | - Air filter is blocked by dust. | Clean the air filter. |
| 4. Noisy or vibration | - The ground is not level or not flat enough. | Place the unit on a flat, level ground if possible. |
| 5. Gurgling sound | - The sound comes from the flowing of the refrigerant inside the air-conditioner. | It is normal. |
| 6. Power shut off at Heating mode | - The automatic over heat protection function is activated. When the temperature at the air outlet exceed 70°C/158°F, the device will stop. | Switch on again after the unit has cool down. |

NOTE: Please seal the gap with white foam seal (supplied) between the window kit and the window sill when there is the gap between them as shown below:



The design and specifications are subject to change without prior notice for product improvement. Consult with the sales agency or manufacturer for details.